

ROK-IT Gauges

ROK-IT gauges offer a unique perspective on gauging bores and holes. The gauge is a slice through a sphere which enables the user to gauge holes without any discernable friction enabling gauging to be carried out simply by rocking over the sphere center.

The benefits gained by using the ROK-IT gauge compared with conventional plug gauges are significant:

- No gauge alignment and time wasted by the gauge jamming in the hole.
- 80% lighter than the comparative plug, reducing handling effort.
- No jamming of the gauge in the bore, Go rocks over the CL, No Go stops.
- Extended gauge life, less friction, less wear.
- Able to inspect for ovality, barreling and tapered conditions.
- No discernible friction, giving consistent standards from operator to operator.



Double Ended

Bore Gauges

- Available for diameters from 1/4" to 12" diameters.
- Classes XX, X, Y & Z
- Single and double ended gauge options
 - For gauges larger than 6" X, Y & Z Class should be single ended
 - For gauges larger than 4" XX Class should be single ended.
- Small diameter 16mm (0.630") Double Ended gauge.
- Deep bore design option.



Single Ended



Groove Gauge

Internal Groove Gauges

The down-hole groove measuring gauge allows the diameter of grooves to be inspected with ease. The gauge adjustment and blade width options allows a wide range of grooves to be measured.